



CoverTec

innovative chemistry for substrate solutions

Factors that influence dry time include

- Temperature
- Airflow
- Coating Thickness
- Humidity

The table below is for guideline purposes

GLAZEGUARD DRY TIMES

TEMPERATURE /RELATIVE HUMIDITY	HARD DRY TIME
50° F (10°C) @ 50%RH	20 HOURS
73° F (23°C) @ 75%RH	12 HOURS
73° F (23°C) @ 50%RH	8 HOURS
86° F (30°C) @ 50%RH	6 HOURS

Note: Once GlazeGuard is dry to the touch it will continue to cure 3 – 5 days before it gains its full physical properties.